

UniFix® 313

Cement-based, thin bed, ceramic tile adhesive mortar

Description

UniFix 313 is a single component, cement-based, polymer modified, thin bed tile adhesive mortar. When mixed with the correct quantity of water, it provides adhesive mortar with unique workability properties, water retention and adhesion.

Features and benefits

- Good anti sagging properties.
- Excellent workability with long open time.
- Good adhesion bond strength.

Recommended for

UniFix 313 is ideal for fixing normal sizes ceramic tiles. It is also used for fixing wide range of tiles such as terrazzo tiles, natural stone cladding and quarry tiles.

UniFix 313 can be used for fixing walls and floors tiles in internal applications.

The ideal substrates are: concrete, cement-based screeds & renders and engineered concrete blocks. It is also used for laying aerated concrete blocks.

Main application areas include bathrooms, kitchens, balconies and showrooms.

Composition

UniFix 313 is composed of high strength Portland cement, well graded silica sand, mineral charges and compound of chemicals to improve adhesion and workability.

Packaging

UniFix 313 is available in 20 kg bags.

Coverage

4 kg/m².

Note:

Coverage rate takes no account of wastage and may vary according to surface condition and application method.

Technical data

Powder density	1.65 kg/liter
Initial tensile adhesion strength.	>0.5 N/mm ²
Tensile adhesion strength after 20 minutes.	>0.5 N/mm ²
Pot life	60 minutes @ 20°C
Colors	Grey - white

Surface preparation

Substrates should be clean, sound, and free from any contamination. Remove any traces of curing compound, laitance, organic growth or any other loose materials. It should be sufficiently cured so that any shrinkage has already occurred. Rough or un-even surfaces should be made flat to provide a wood float finish. Blow-holes and depressions shall be filled with a scrape coat of **UniFix 313**. Wash the substrate with clean water. Ensure that the substrate is damp but not wet at the time of application. Ensure that the tiles are dry at the time of application.

Mixing

UniFix 313 mortar can be obtained by mixing 20 kg bag of UniFix 313 with 4.4±0.25 liters of clean water. If exceptional performance of **UniFix 313** is required (i.e., submerged, external walls application...etc.), mix 20 kg bag of **UniFix 313** with 1.75 liter of **UniBond 865** and enough quantity of water till you reach the right mortar consistency. Add the mixing water into clean container, and then add the **UniFix 313** powder while mixing. Mix using slow speed drill fitted with suitable mixing paddle or a high shear stationary mixer. Mix for 3-5 minutes till a fully homogeneous mortar consistency is achieved. Leave **UniFix 313** mortar to stand for 5 minutes. Re-mix again for 2 minutes. Do not over mix. MIX AND USE. Mix material that can be applied within 60 minutes (pot life). Partial small amounts may be mixed manually using suitable hand tools.

Application

Do not apply **UniFix 313** in direct sunlight or if the ambient temperature is below 5°C. Avoid exposure to rain, wind or direct heat which may impair the setting of the tile adhesive. Use notched trowel application technique for fixing ceramic tiles on walls. Solid bed application technique is recommended for floor applications. Apply **UniFix 313** evenly on the substrate at application thickness between 3 and 8 mm. Apply mortar over areas up to 1 m². **UniFix 313** may also be applied on the back of the tiles to ensure full adhesive contact. Press tiles firmly into place and gently adjust the level by twisting slightly within 15 minutes during the adhesive open time. Leave 2 mm minimum width around the tiles (or as per design). Ensure proper distribution of the mortar, at least 85%, to the back of the tile. Check periodically to ensure proper transfer by lifting tiles occasionally. Clean the face of the tiles with damp sponge while the mortar is still fresh.

Grouting of the tile joints can be made after 24 hours minimum using **UniGrout 333/350** (according to joint width).

Cleaning

Clean tools with water immediately after use. Hardened materials should be cleaned mechanically.

Storage and shelf life

If stored unopened in a dry place at a temperature between +5°C and +30°C away from sources of heat and moisture, shelf life is 12 months from the date of manufacture printed on the pack.

Health and Safety

This product contains cement which may cause skin irritation. It may cause allergic skin reaction and eye damage. Avoid breathing dust. Wear protective gloves, eye goggles and clothing. In case of skin contact, wash with plenty of water. In case of eye contact, rinse continuously with water for several minutes

and seek medical attention. Dispose excess material to special waste collection point in accordance with local & national regulation. Keep out of reach of children.

For further information, please ask for Safety Data Sheet for this product.

The most up-to-date TDS can be obtained from ACC Customer Service Department, or downloaded from our website: www.acc.com.eg.

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- Waterproofing.
- Flooring.
- Tile Adhesives & Grouts.
- Concrete Repair.
- Non-Shrink Grouts.
- Bonding Agents.
- Exterior Façade Coatings.
- Premixed Fairing Coats, Renders & Mortars.
- Putties (stucco).
- Sealers & Emulsion Paints.